# TECHNICAL DATA SHEET

9440



# Double-sided cushion foam for plate mounting

Reference: 01 9440L2X XX Thickness: 0.43 mm

soft medium firm

## Product description

From OLINXO 4 product range, OLINXO 9440L2 is a double-sided adhesive tape with a thickness of 430 µm, especially designed for plate mounting on printing machines of labels, using flexography process. It is composed of a firm foam and two acrylic adhesives especially developed for each side: cylinder side (open side adhesive) and plate side (closed side adhesive). OLINXO 9440L2 is reinforced by a polyester film and uses a liner especially developed to avoid bubble formation.

### **Applications**

- OLINXO 9440L2 is particularly suitable for mounting soft to medium-hard photopolymer plates onto small to medium diameter cylinders or sleeves
- · OLINXO 9440L2 is ideal for printing of labels
- OLINXO 9440L2 is suitable for block printing

#### **Advantages**

- OLINXO 9440L2 offers a differential adhesion: reinforced adhesion and tack on the plate side / controlled adhesion on the cylinder side
- OLINXO 9440L2 ensures perfect stability during long print runs with easy mounting / dismounting of the plate, and residue-free removal after use
- OLINXO 9440L2 ensures perfect adhesion of the adhesive tape on the sleeve or the cylinder during the plate removal (without bubble formation)
- The non-tear OLINXO 9440L2 filmic liner, reduces the risk of air entrapment and allows for bubble-free mounting of the plate
- OLINXO 9440L2 has a high performance polyethylene foam in order to obtain optimal printing quality at elevated speed for the following tasks: high density block / solid printing

### **Technical properties**

	Unit	Nominal Value	Test Method
Total thickness	μm	430 ± 25	OLINXO
Temperature resistance	°C	Max. + 70	OLINXO

Colour: blue

#### Recommendations

Store in dry conditions between 10 °C and 35 °C in its original packaging. Use within 12 months after delivery. Cylinder / plate surfaces must be dry, free from dust, grease or other surface contaminants. A minimum of 18 °C temperature is recommended to optimize the mounting result.

NOTE: Heavy solvents (ethyl acetate, acetone,...) can strongly affect adhesive performance and can cause residue. Such products should be avoided especially for surface cleaning procedure prior mounting. Dry cleaning or usage of alcool (isopropanol + water) are recommended. As all pressure sensitive adhesives, maximum adhesive performance is achieved by applying a consistent pressure during the mounting process. Using a rubber roller will help to ensure an optimum bonding especially to prevent plate lifting by applying a consistent pressure on the edges.

This document does not constitute a specification. The information provided in this document is given in good faith, according to the tests made in our laboratory. The values given are typical values and may vary according to application conditions. They are given for information only and do not constitute a warranty. It is the responsibility of the purchaser to determine prior to use the suitability of this material in its application. Revised: February 12th 2024

