

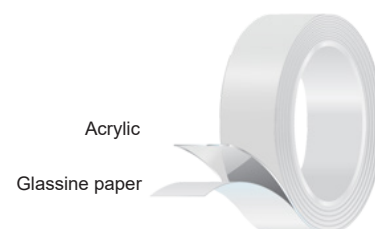


## Double-sided transfer adhesive tape

**Reference: 01 3827X5X 22**

### Product profile

|                                  |                                            |
|----------------------------------|--------------------------------------------|
| Adhesive:                        | Acrylic - 50 g/m <sup>2</sup>              |
| Liner:                           | Glassine paper - 80 g<br>(0.065 mm), honey |
| Total thickness excluding liner: | 0.04 mm                                    |



### Application

Using the **Gergonne SEA<sup>tech</sup> technology**, this double-sided transfer tape is mainly designed for assembly and fastening applications and is particularly adapted to the constraints of flexible material converters (foams, felts, non-wovens, fabrics, films).

### Technical Properties

| <b>90° peel strength</b><br>(N/25 mm - NF EN ISO 29862)        | <b>Steel</b>                  | <b>ABS</b> | <b>Polypropylene</b> |
|----------------------------------------------------------------|-------------------------------|------------|----------------------|
| After 24 hours                                                 | 29                            | 27         | 8                    |
| <b>Tack</b><br>(N/25 mm - FTM9)                                | <b>Steel</b>                  | <b>ABS</b> | <b>Polypropylene</b> |
| After 1 min                                                    | 18                            | -          | -                    |
| <b>Shear strength</b><br>(NF EN ISO 29863 - 1 kg sur 25x25 mm) | <b>Steel</b>                  | <b>ABS</b> | <b>Polypropylene</b> |
| At 22 °C                                                       | 90 h                          | -          | -                    |
| At 50 °C                                                       | 5 h                           | -          | -                    |
| <b>Additional features</b>                                     |                               |            |                      |
| Temperature range                                              | - 40 °C / + 120 °C            |            |                      |
| European directives                                            | 2000/53/CE, 2002/95/CE, REACH |            |                      |

### Product features

- Very good adhesion on all types of substrates (including low surface energy)
- Excellent resistance to UV and ageing
- Excellent conformability
- This versatile product will be able to adapt to a wide range of materials

### Recommendations for use

The surface to be glued should be clean and dry, free from grease, silicone or dust. At the time of application, the adhesive tape as well as the surface to which it is to be adhered, should be at a temperature of between 18 and 30 °C. The adhesive should be applied with a pressure of 0.02 MPa for 2 seconds. A dwell period of 24 hrs is then needed to reach the optimum bond or before carrying out any tests.

This document does not constitute a specification. The information provided in this document is given in good faith, according to the tests made in our laboratory. The values given are typical values and may vary according to application conditions. They are given for information only and do not constitute a warranty. It is the responsibility of the purchaser to determine prior to use the suitability of this material in its application. Revised: February 22th 2021



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### Storage

Store in dry conditions between 10 °C and 35 °C in its original packaging. Use within 12 months after delivery.



The **Gergonne SEA<sup>tech</sup> technology (Safest-Environment-Adhesive)** is based on a water-based acrylic chemistry (the most environmentally friendly in the field of adhesive tapes\*), a drying process developed in-house to obtain coated products with very low emissions and requiring a part of renewable energy in the manufacturing of the products. The **Gergonne SEA<sup>tech</sup> technology** provides both safe and pleasant products for the final consumer (with very low VOC/FOG/odour rates) and that are also produced in an environmentally friendly way.

\* According to the German study Industrieverband Klebstoffe e.V., August 2014